

## 105527 FAN ASSEMBLY

This fan requires minor assembly before use. Tools required include the following:

- Phillips screwdriver
- 10mm wrench or an adjustable wrench
- Pliers (optional)

105527 Drum Fan Kit includes:

- Main Housing
- Support Frame with wheels
- Hardware Bag (handles and adjusting knobs)

Follow these steps to assembly your fan.

1. Unpack contents and place on a surface that will not scratch or damage the finish.



2. Using a Phillips screwdriver, remove the protective cover from the main housing.



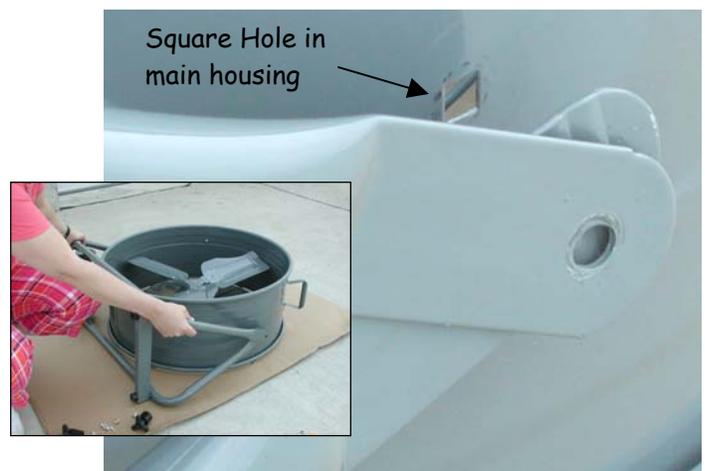
Position motor side down and the fan up as shown. Cardboard is used to protect the finish.

3. Remove the bolts from the handles and attach the handles to the main housing.



Insert bolts from the outside and install the flat washer, lock washer and nut on the inside of the main housing as shown. Tighten bolts using a wrench.

4. With the main housing positioned as shown, align the support frame with the square holes on each side of the main housing.



5. Locate the plastic adjusting knobs and remove the bolt, washer, and spacer.

6. Insert the bolt from inside the main housing and install the lock washer.



7. Add the spacer, align the holes in the support frame, and insert the bolt assembly through the holes in the support frame.

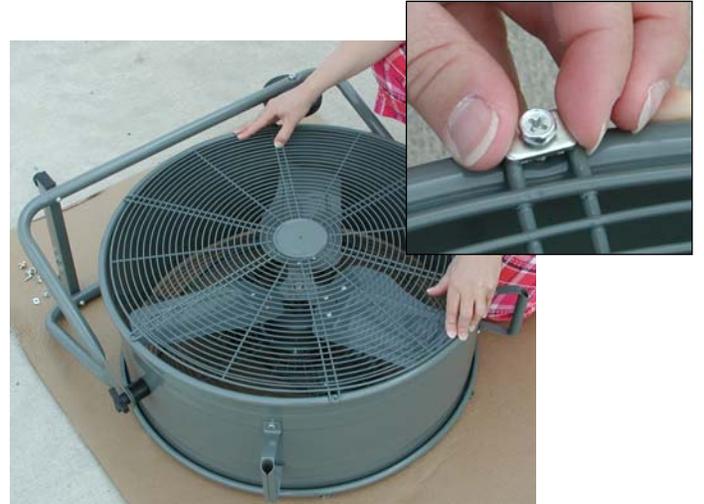


8. Add the adjusting knob and repeat the steps to attach the remaining side of the support frame to the main fan housing.



9. After securing the support frame to the main fan housing, recheck the handle mounting bolts to verify that they are tight.

10. Reinstall the protective cover.



It's best to first align all holes in the housing with the cover and to insert all screws and rectangular washers into each hole *before* you tighten screws.

11. Stand the assembled frame on the support frame as shown.



Fan is now ready for use.